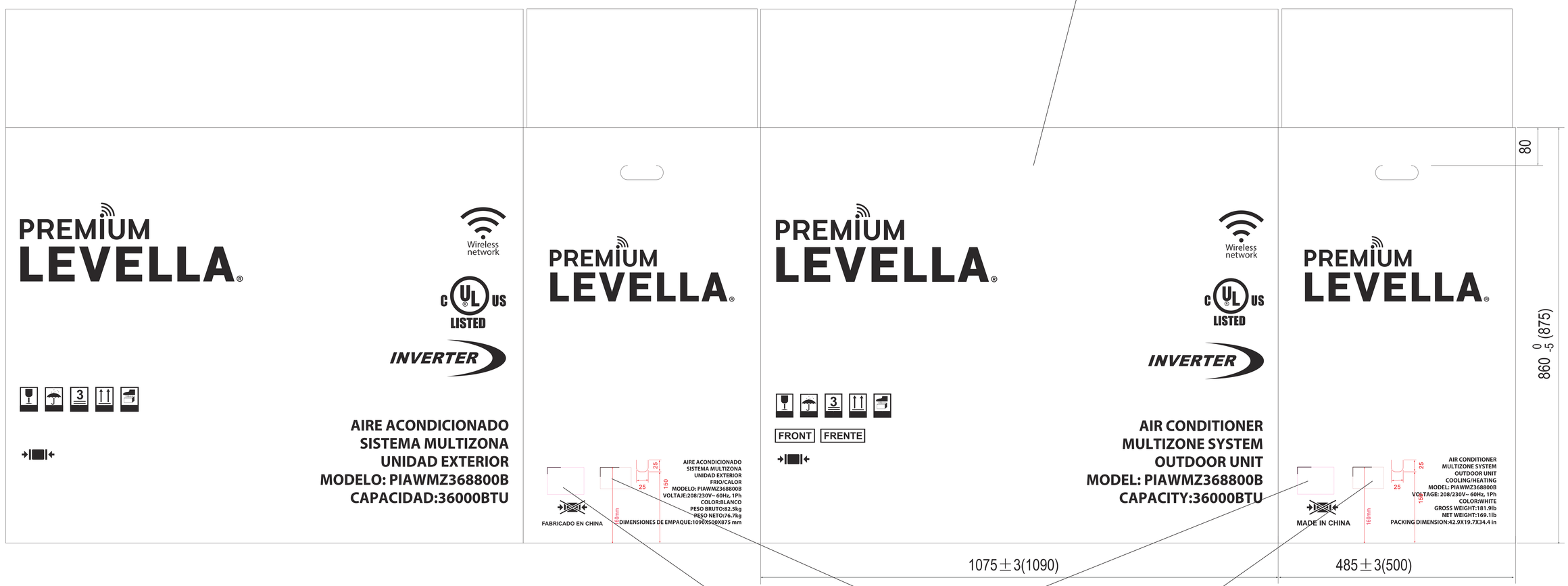
项目	
库	
文件名	

黑色

此面为正面



预留77*57位置，虚框不用印刷

预留65*45位置，虚框不用印刷

技术要求（版本号：E，2017-03）

1．瓦楞纸板及包装箱应符合QMK-J036.2007《瓦楞纸箱技术条件》的有关要求；
2．纸箱尺寸的标注按QMK-J036.2007《瓦楞纸箱技术条件》的有关要求，特殊要求以图纸标注为准；
3．未注直线尺寸公差按±5；
4．图案中印刷颜色如上面备注；定制要求的颜色及图案应符合经营销公司有关技术人员确认的色板或封样件要求；
5．表面印刷质量及上光处理工艺必须满足客户要求，原则上彩箱/白板纸箱必须经过上光、磨(压)光工艺过程，客户特殊要求的依客户要求为准；(普通箱无此项要求)
6．彩箱/白板纸箱印刷油墨的附着力和抗耐磨性要满足GB7706《凸版装潢印刷品》的相关要求；(普通箱无此项要求)
7．位置尺寸按图纸标注，印刷图文应清晰；
8．扣手位置按图纸规定，按内型定位（无扣手纸箱无此要求）；
9．有RoHS指令要求的物料应符合QMK-J000.1002《产品中限制使用有害物质的技术标准》。
10．有REACH要求的物料应符合QMK-J000.1008《REACH法规要求技术标准》。

technical requirement(Ver.: E，2017-03)

1. Corrugated fiberboard and packing carton shall comply with relevant requirements of QMK-J036.2007 Technical Conditions for corrugated fiberboard;
2. Mark of carton dimension shall comply with relevant requirements of QMK-J036.2007 Technical Conditions for corrugated fiberboard and the notes in the drawing shall prevail in respect of any special requirements;
3. All undimensioned tolerances of linear dimensions shall be ±5;
4. For pattern printing color, part A: , part B : ; custom-designed color and pattern shall comply with requirement for tint plate confirmed by the company's technicians or sealed sample requirement;
5. Surface printing quality and glazing treatment must meet customer requirements. In principle, color cartons /white board cartons must be processed in glazing and polishing (Press polish). Those subject to special customer requirements shall comply with customer requirements; (this requirement is not applicable to common carton)
6. The adhesion and wear resistance of colored printing ink for color cartons/white board cartons shall comply with GB7706 The Relief Prints for Decorating; (this requirement is not applicable to common carton)
7. Position and dimension shall be dimensioned as per drawing and the printing shall be clear;
8. Buckle position shall be as per drawing, and positioned according to inner shape (this requirement is not applicable to carton without buckle);
9. Materials subject to RoHS shall comply with QMK-J000.1002 Technical Standard for Restricted Hazardous Substance in the Products of MIDEA.
10. Materials subject to REACH shall comply with QMK-J000.1008 Technical Standard for REACH of MIDEA.